Formolene® 6535A

Tuesday, November 5, 2019

Formosa Plastics Corporation, U.S.A. - Polypropylene Impact Copolymer

General Information

Product Description

Formolene® 6535A is a medium impact copolymer of polypropylene designed for such applications as housewares, dairy packaging and stadium cups. It is characterized by its easy mold flow, excellent physical property balance and finished product dimensional stability.

Formolene® 6535A meets the requirements of the U. S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

This material is free of animal-derived content.

General			
Material Status	• Commercial: Active		
Availability	• North America		
Features	• Food Contact Acceptable • Good Dimensional Stability	• Good Flow • Impact Copolymer	• Medium Impact Resistance • No Animal Derived Components
Uses	• Cups • Food Packaging	• Household Goods • Thin-walled Parts	
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties [1]

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm³	ASTM D1505
Melt Mass-Flow Rate (230°C/2.16 kg)	35	g/10 min	ASTM D1238
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength [2] (Yield, Injection Molded)	3340	psi	ASTM D638
Tensile Elongation [2] (Yield, Injection Molded)	7.0	%	ASTM D638
Flexural Modulus - 1% Secant [3] (Injection Molded)	145000	psi	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact			ASTM D256A
32°F, Injection Molded	1.6	ft·lb/in	
73°F, Injection Molded	2.5	ft·lb/in	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale, Injection Molded)	95		ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ASTM D648
66 psi, Unannealed, Injection Molded	190	°F	

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] 2.0 in/min

[3] 0.051 in/min